

PRONAP s.r.o. v likvidaci

**Obráběcí centrum Weeke/CNC Weeke BMG 111 Venture 109M**

Inventární číslo/Inventory number: 2052

Rok pořízení/Year of purchase: 05/2014

Rok výroby/Year of manufacture: 2014

Dodavatel/Supplier: EPIMEX

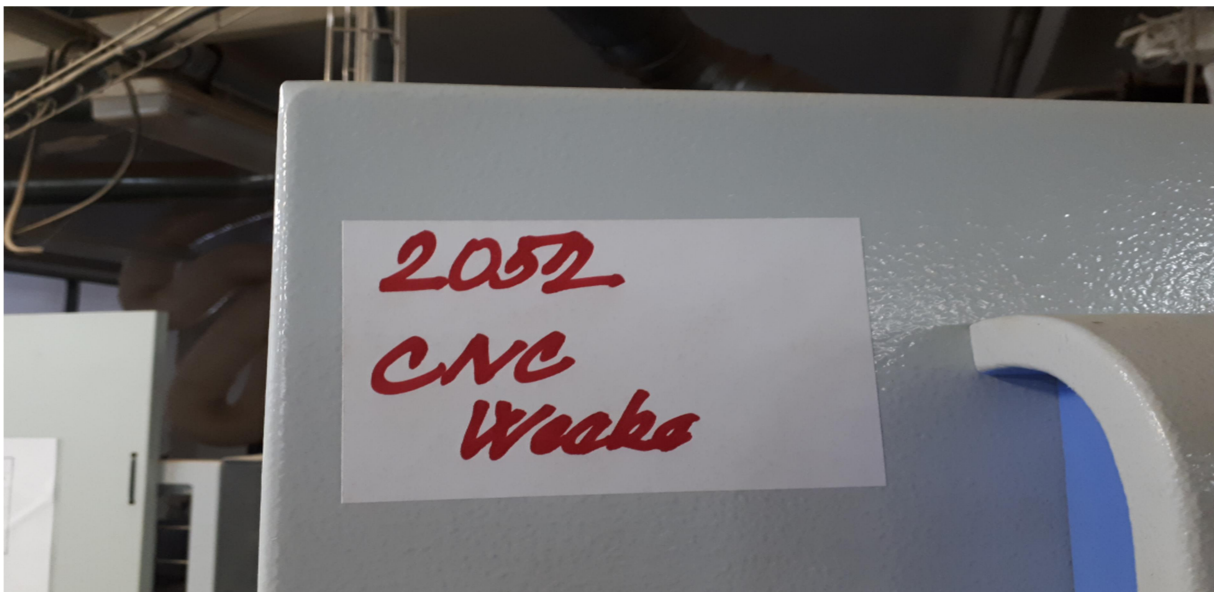
Výrobce/Producer: Weeke

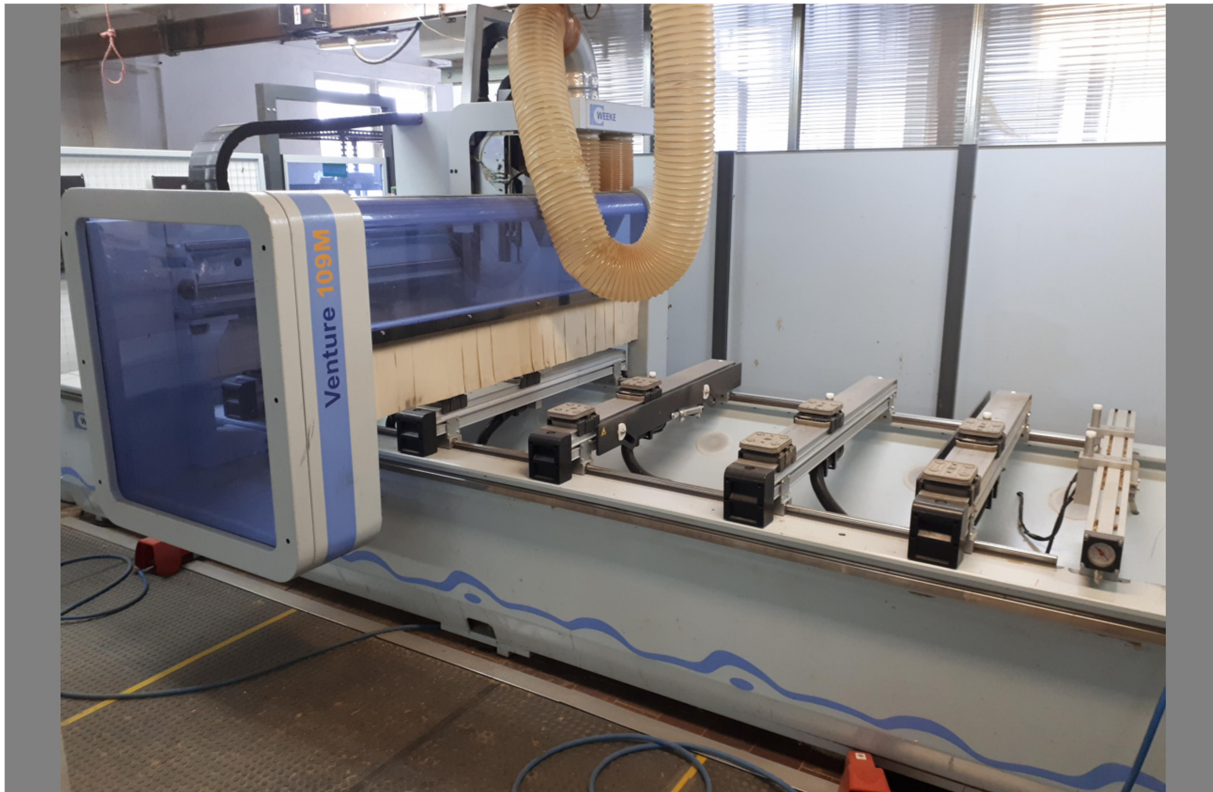
New purchase price: 120 052,- EUR bez/without DPH/VAT

**Nejnižší požadovaná cena/the lowest price: 1 500 000,- Kč / 62 500,- EUR**

**S/Wiht: tools, spare parts**

**Bez/Without: VAT, montage, insurance, transport**





**WEEKE**

WEEKE  
Bohrsysteme GmbH  
Benzstraße 10-16  
D-33442 Herzebrock-Clarholz

Industrial control panel for industrial machinery      MADE IN GERMANY

Category:


Type:	<input type="text" value="BMG111/VENTURE109M"/>	
Machine number:	<input type="text" value="0-250-16-3378"/>	Year: <input type="text" value="2014"/>
Wiring diagram:	<input type="text" value="0-250-16-3378"/>	Pos: <input type="text"/>
Supply:	<input type="text" value="400Y/230"/> V N <input checked="" type="checkbox"/> YES	3 Phase <input type="text" value="50"/> Hz
Maximum operating full load current:	<input type="text" value="37"/> A	Fuse: <input type="text" value="50"/> A
Short circuit current rating:	<input type="text"/> kA rms symmetrical	
Control voltage:	<input type="text" value="24"/> V	Enclosure type: <input type="text"/>
Largest motor:	<input type="text"/> A	Largest heater: <input type="text"/> A

**CE**

**GO**

DATE  
*01.03.2014*

NAME  
*Kosrendey*

 TECHNICAL DATA		CHAPTER	SIDE
VENTURE 109M			
<b>TECHNICAL DATA</b>		<b>VENTURE 109M</b>	
SUPPORTING TABLE	LENGTH [MM]:	3130 MM	
	WIDTH [MM]:	1250 MM	
	WORKPIECE THICKNESS	100 MM	
TRAVELLING WAY	X AXIS	3995 MM	
	Y AXIS	1976 MM	
	Z1/2- AXIS	343/185 MM	
SPEED	X/Y- AXIS          VECTOR- VELOCITY	80 M/MIN	
	Z-AXIS	20 M/MIN	
PNEUMATIC	STANDARD COMPRESSED AIR QUALITY ACCORDING TO ISO 8573- 1 QUALITY CLASS 4 IN CASE OF WATER CONTENT QUALITY CLASS 3 IN CASE OF TOTAL OIL CONTENT AND SOLID IMPURITIES		
	AIR PRESSURE IN SUPPLY LINE MIN.	7BAR (102 PSI)	
	PORT	R 1/2"	
	COMPRESSED AIR CONSUMPTION	CA.100-200 NL/MIN	
DUST COLLECTION	ABSAUGANSCHLUSS :	ø200 HEIGHT APPROX. 2025	
ATTENTION	TOTAL DUST EXTRACTION CAPACITY	MIN. 3170 M3/H	
WEIGHT RELIEF	AIR VELOCITY	MIN.28 M/SEC	
AT EXTRACTION HOSE	NEGATIVE PRESSURE	MIN. 2000 PA	
ELECTRIC/ELECTRONIC	PROTECTION MODE	IP53	
	OPERATING VOLTAGE	3* 400 VOLT, ±5%	
	FREQUENCY	50/60 HZ	
	NOMINAL CURRENT	37 A	
	RECOMMENDED PREFUSE PROTECTION	50 A	
	TOTAL CONNECTED LOAD	20,5 KW	
THE MACHINE IS NOT DESIGNED FOR A CONNECTION TO A NETWORK WITH FAULT CURRENT PROTECTION SWITCH			
NOT INTENDED FOR OPERATION IN LOCATIONS EXPOSED TO FIRE HAZARDS ACCORDING TO VDE 0100-412			
LOADING MEASURE	LENGTH [MM]:	5850 MM	
	WIDTH [MM]:	2300 MM	
	HEIGHT:	2250 MM	
PACKAGING FOR CONTAINER			
FOUNDATION	WEIGHT OF MASCHINE APPROX <#>	APPROX. 3700KG	
	SURFACE PRESSURE IN THE AREA OF THE POINTS OF SUPPORT: <#> <#>	# = 1,20 N/MM2	
	THICKNESS OF CONCRETE MIN. 200 MM		
	CONCRETE QUALITY C25/30 XC1 CAPABLE OF BEARING PRESSURE AND TENSION		
	THE FOUNDATION HAS TO BE AT GROUND LEVEL		
FOR THE ROOM CONDITIONS DURING MACHINE OPERATION PLEASE SEE OUR SAFETY REGULATIONS			
SUBJECT TO CHANGE			
GEZ.: Berlinghof	CFRL BY:		PLAN NO.
DATE: 06.10.2011	06.10.2011		5-380-95-2411